

Work Order ID 74424

Thursday, September 29, 2011 11:44:54 AM



Page 1

Item ID: D206-642-114

Accept



Setup Start



Revision ID:

Item Name: Skidtube RH

Stop



Start Date: 9/29/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 10/4/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: MF Date: 11-09-29

Tooling:

Date:

Run Start



QC: Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D206-642	O								

100 0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP206-642-114 CHG001

Suklo/20

110 0.00



Pick Kit

Packaging

Memo

0.00

Packaging

Pick/20 @

120 0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

Suklo/20

QC

B73893 RH

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 74424

Thursday, September 29, 2011 11:44:54 AM



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Item ID: D206-642-114

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube RH

Start Date: 9/29/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 10/4/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPPD206-642-114 Location: _____ PPP Rev: <u>A</u>								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

SP 11-10-20

11/10/20

11-10-20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Thursday, September 29, 2011 11:44:51 AM

Page 1

[REDACTED]

Required Qty: 1.00

IPP REV:B

[illegible]

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID D206-642-114 FT.RUCKER

November-01-11 10:29:44 AM

*D206-642-114 FT RUCK

Page 1

Item ID: D206-642-114

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Skidtube RH

Stop

NS2

Start Date: 10/31/11 Start Qty: 1.00

1

Cust Item ID:

Required Date: 11/02/11 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: W

Date: 11.11.03

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

IIN-D206-642

O

105

0.00

105

Eng

Memo

0.00

Engineering

D206-642-114 B 74423
INSPECT SADDLES A/R

11.11.03

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

11.11.03

Work Order ID D206-642-114 FT.RUCKER

November-01-11 10:29:44 AM

*D206-642-114 FT RUCK

Page 2

Item ID: D206-642-114

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Skidtube RH

Start Date: 10/31/11 Start Qty: 1.00

1

Cust Item ID:

Required Date: 11/02/11 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

REPACKAGE D206-642-114
SUING NEW LABELS CHG002

DART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ON / CANADA K6A 1K7		TC APPROVAL # 09-89 TEL: 1-613-632-6200	
P/N	D206-642-114	CHG	CHG001
DESC.	Skidtube Assembly	SIC	SH98-4
LOT	B74424	SIC	SA00475SE
MODEL	Bell 206A/B	SIC	
PATENTS: US #5735484, CA #2222184 EUROPEAN No. # 0828655		MADE IN CANADA 02729-2	

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

SCAN WITH ORIGINAL W/O

pm 11.11.03

11/11/08

11.11.08